

# TAM QUICK ENGINE SPECIFICATION

specs\_con\_y112.xlsx

<b>Continental Y112</b>				
<b>112 CU. IN.</b>				
<b>BORE</b>	<b>STROKE</b>	<b>FIRING ORDER</b>	<b>MAIN JOURNAL</b>	<b>ROD JOURNAL</b>
3.1875	3.5	1-3-4-2	1.7485	1.5
<b>DISTRIBUTOR GAP</b>	<b>SPARK PLUG GAP</b>	<b>SPARK PLUG TYPE</b>	<b>IGN.TIMING</b>	<b>OIL CAPACITY WITH FILTER</b>
0.02	0.025	L14-U	TDC @ 600	4 U.S.qts.
		<b>TORQUE VALUES</b>		
		<b>FT. LB.</b>		
Flywheels: 5/16"(20-25), 3/8"(35-40), 7/16"(70-75), 1/2"(85-95), 9/16"(100-110), 5/8"(145-155)				
Cylinder heads: 3/8"(35-40), 7/16"(70-75), 1/2"(100-110), 9/16"(130-140), 5/8"(145-155)				
Manifolds: 5/16"(15-20), 3/8"(25-30), 7/16"(40-50), 1/2"(50-60), 9/16"(50-60), 5/8"(60-70)				
Covers, W/pumps, End plates: 5/16"(15-20), 3/8"(25-30), 7/16"(50-55), 1/2"(80-90)				
Oil pans: 5/16"(12-16), 3/8"(12-16)				
Flywheel Housings: 5/16"(15-20), 3/8"(25-30), 7/16"(50-55), 1/2"(80-90), 9/16"(115-125)				
Cam nuts, C.I. Shafts: 3/4"(65-70), 7/8"(70-80), 1"(95-100), 1 1/8"(125-130), 1 1/4"(145-150)				
Cam nuts, Forged steel shafts: 7/8"(120-125), 1"(175-180)				
Elastic stop nut with C.I.: Or forged steel shafts: 7/8"(65-70)				
		<b>PISTON</b>		
Pin diameter	.7083-.7085		Cyl.bore clearance	0.002
		<b>RINGS</b>		
Ring gap-Top	.008-.013		Side clearance Top	.001-.003
Ring gap-2nd	.008-.013		Side clearance 2nd	.001-.003
Ring gap-Oil	.008-.016		Side clearance Oil	.001-.0025
		<b>CRANKSHAFT</b>		
Main journal dia.	1.7475-1.7485		Rod journal dia.	1.499-1.500
Main run clearance	.0005-.0028		Rod run clearance	.0006-.0027
End play	.003-.008			
		<b>CAMSHAFT</b>		
No.1 journal dia.	1.8085-1.8095		End play	.003-.007
No.2 journal dia.	1.7457-1.7465			
No.3 journal dia.	1.2465-1.2475			
		<b>VALVES</b>		
Intake length			Exhaust length	
Intake stem dia.	.3141-.3149		Exhaust stem dia.	.3124-.3132
Intake head dia.			Exhaust head dia.	
Intake face angle	45 deg.		Exhaust face angle	45 deg.
Intake clearance	.012 hot		Exhaust clearance	.020 hot