

GMC 181				
PART #	O.E #	KIT ITEMS	KIT ITEMS	DESCRIPTION
RLBGM/181				Rebuilt Long Block
RLBGM/181-1				Rebuilt Long Block [Toyota]
RCHGM/153-181				Rebuilt Cylinder Head
0018100		CK		Complete Kit
0018110			BK	Basic Kit
01181-00	HY304619	CK	BK	Piston Std
01181-02	HY304620	CK	BK	Piston .020
01181-03	HY304621	CK	BK	Piston .030
01181-04	HY304622	CK	BK	Piston .040
01181-06		CK	BK	Piston .060
02181-00	HY1374308	CK	BK	Ring Set Std
02181-02	HY306775	CK	BK	Ring Set .020
02181-03	HY375550	CK	BK	Ring Set .030
02181-04	GM10120890	CK	BK	Ring Set .040
02181-06		CK	BK	Ring Set .060
03181-00	HY1331335	CK	BK	Main Brg Set Std
03181-01	HY149814	CK	BK	Main Brg Set .010
03181-02	HY160602	CK	BK	Main Brg Set .020
03181-03	HY149816	CK	BK	Main Brg Set .030
03181-04	TY11706-U2120-71	CK	BK	Main Brg Set .040
04181-00	HY169964	CK	BK	Rod Brg Set Std
04181-01	HY169967	CK	BK	Rod Brg Set .010
04181-02	YT580000673	CK	BK	Rod Brg Set .020
04181-03	HY169753	CK	BK	Rod Brg Set .030
04181-04		CK	BK	Rod Brg Set .040
0518100	HY149819	CK	BK	Cam Brg Set Std
0518110		CK	BK	Cam Brg Set .010
0818150P		CK	BK	Top Gasket Set Premium
0818160C		CK	BK	Bottom Gasket Set (2 piece O/P gskt)
0818161P				Bottom Gasket Set (1 piece O/P gskt)
0918100				Liner
1018100	HY1312813			Oil Pump
1126200	HY244909	CK		Intake Valve (1.940 Head Dia.)
1218100	HY381250	CK		Exhaust Valve (1.600 Head Dia.)
1318110				Intake Valve Guide
1318120				Exhaust Valve Guide
1718100	HY145172			Valve Spring
1818100	HY263839	CK		Valve Lifter
2018100				Camshaft
2118100S				Timing Gear Set
4118100		CK	BK	Freeze Plug Kit